



The Further Improvement of Comfortable Living Space



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#### Perfectly evokes the spirit of refined elegance

Once again, NEXSTA invigorates the function as well as heightening the impact of exceptional convenience. Comfortable living space never be the same thanks to the further improvement from NEXSTA. Moreover, NEXSTA is exclusively developed based on consumers high expectation and pay tribute to every single details namely environment, weather condition, climate, life-style, culture, present situation and others

## **NEXT STAGE PRODUCTS for ASEAN**





Quality assurance by the design with special tested, safe performance and also proposed parts



# BASIC PERFORMANCES

Quality Assurance by Tested Performance



## UNDERSTANDABLE FUNCTIONS

Operability
Safety and Relief
Crime Prevention



**FLEXIBILITY** 

Environmental Friendly Applied to Large Opening and High-Rise

#### **STRUCTURAL** (WIND LOAD)

Wind pressure resistant up to 1600 Pa with deflection L/125 and L/175



#### **WATER TIGHTNESS**

Isobaric System adaptable and watertight from outside within 250 - 300 & 350 Pa and 500 Pa for Fixed



#### **SOUND INSULATION**

Sound proof and promote energy saving
Grade T-1(-25 dB) and T-2 (-30 dB) (JIS), Rw 24~30 (ISO)



#### **AIR INFILTRATION**

Dust-free and airtight system Grade A-4 (JIS)



#### OPEN-CLOSE TEST

Surpass the 30,000 cycles of open-close test



#### **IMPACT RESISTANCE**

Resistant to impact loads up to 30 kg Sand Bag and 170 mm Drop Height



#### **OPENING FORCE**

Smooth to operate - easy for children < 50 N (5 kgf)



#### **DOUBLE GLAZING**

Double glass to promote energy saving Max 6 + A6 + 6 mm Glass Groove 18 & 22 mm: Sliding

24 mm: Fixed, Casement, etc 26 mm: Folding Door Terrace Type, and others

#### **Structural Wind Load**

Using NEXSTA guarantees peace of mind in landed house as well as condominium (strength verification based on each project condition)



#### House

10 m [3 Stories]



#### **Condominium**

150 m [50 Stories]

Indonesia: SNI 03-0573

House: 503 Pa Condominium: 1211 Pa (160 m)
Environmental Condition Level 2 V=30m/s
Category III: The state there are many obstacles on the ground surface: small town, large suburban areas.

Malaysia: MS 1553 House: 616 Pa, Condominium: 1308 Pa Basic wind speed Vs= 33.5 m/s (Kuala Lumpur) Category 3: Terrain with numerous closely spaced obstructions

3.0 to 5.0 m high such as areas of suburban housing.



Vietnam: TCVN 2737

Words 797 Pa, Condominium: 1299 Pa
Wind pressure regions W = 830 N/m² (Ho Chi Minh City)
Terrain type B: Relative open terrain on which there is a few of sparse obstruction not exceeding 10m in height.

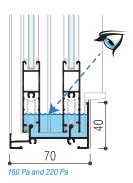
Thailand: DPT 1311-50

House: 425 Pa, Condominium: 1460 Pa Reference wind speed V=25 m/s (Bangkok) Terrain type B = suburban or areas with tall tress densely, center of small city.

Setting Basic Wind Load for NEXSTA at 1600 Pa based on the criteria of 4 countries. Positive pressure at building facade with many windows.

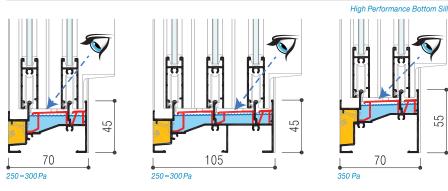
#### **Water Tightness**

#### **Common Sliding**



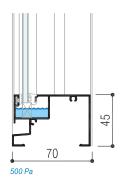
During the rain, water will be accumulated in Bottom Sill, and the water could be seen from inside because of the adopted water head system

#### **NEXSTA Sliding**

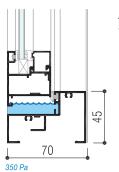


Bottom Sill with cover that makes the water could not be seen up to 200 Pa level

#### **NEXSTA Fixed**



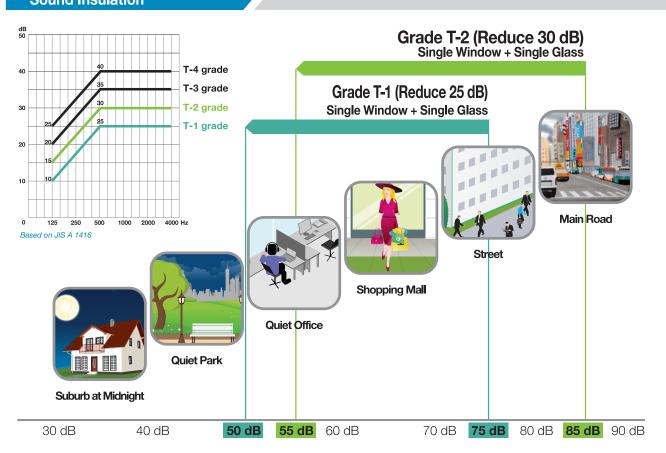
Adopting Isobaric System as an improved system to substitute the use of drain valve



Adopting Isobaric System

**NEXSTA Top Hung & Casement** 

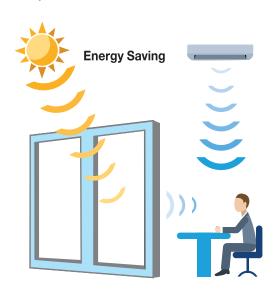
#### **Sound Insulation**



#### **Green Building Concept**

Modern living that adopts pro green manner means practical, sensible and enable to obtain great saving on energy. Thus energy consumption shall be moderately minimized by preserve natural lighting and thermal reduction that would promote healthy environment

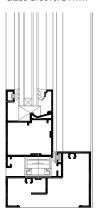




#### **Double Glazing**

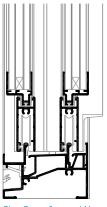
#### **NEXSTA70**

Casement, Top Hung and Door Glass Groove: 24 mm



#### **NEXSTA70** and 70LS

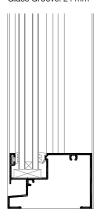
Sliding A, B, C, D, SA and SB Glass Groove: 18 mm



Glass Groove 9 mm and 14 mm Use attachment

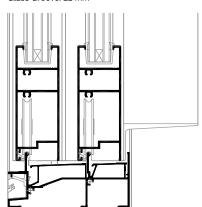
#### **NEXSTA70**

Fixed Glass Groove: 24 mm



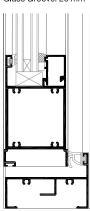
#### **NEXSTA100LS**

Sliding FA and FB Glass Groove: 22 mm



#### **NEXSTA70LS**

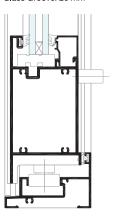
Casement, Top Hung and Door Glass Groove: 26 mm



(Inside) Gasket (Outside) Sealant

#### **NEXSTA70FDT**

Folding Door Terrace Type Glass Groove: 26 mm

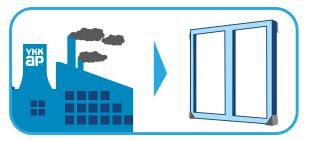


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## **INTEGRATED MANUFACTURING CHART**

#### **Finished Goods**

#### Manufacture and Assemble



All product is manufactured and assembled under integrated production process with international standards compliance. Extrusion dies, aluminium billet, extrusion profiles, coating and fabrication process are all done integratedly in YKK API factory

#### **Delivery**



The finished goods deliver to particular construction site

#### Installation



Finally the sash installation is done by YKK AP Distributor and fully inspected by YKK AP. Installation training for distributor is also managed by YKK AP

#### **Aluminium Profiles**



Alloy designation and temper for extrusion is A6063S-T5. Coating are mainly anodized composite film and polyester powder coating. The design meets JIS H 4100, JIS H 8602, AAMA 2604 standards regarding aluminium and aluminium alloy extruded shapes and finishing

#### **Fabrication and Assemble**



Aluminium profiles are fabricated standards to produce product with great performance



JIS A 4702 and JIS A 4706 standards

#### 5. Land and Sea



We are able to move the goods based on JIS A 4702 and JIS A 4706 based on site precondition and pre-planned itinerary by land to match with goods delivery plan



The assembling process has utilized YKK AP also manage and administer to deliver the goods by sea upon prior terms and conditions

#### Window Installation



Window is installed by distributor with training and quality control from YKK AP. The procedure requires dimension checking, opening check, hoisting, carrying and laser level adjustment as well as sill basic line marking

#### **Parts**



High performance of main parts are developed by carefully studying operation component, operability and design. All is produced in YKK AP factories

#### **Testing and QC**



Furthermore, the strictest quality control applies to all levels ensuring all applications run smoothly. In order to control the quality, testings are conducted based on AAMA, ASTM, JIS, MS, SNI, TCVN, DPT and ISO 9001 standards

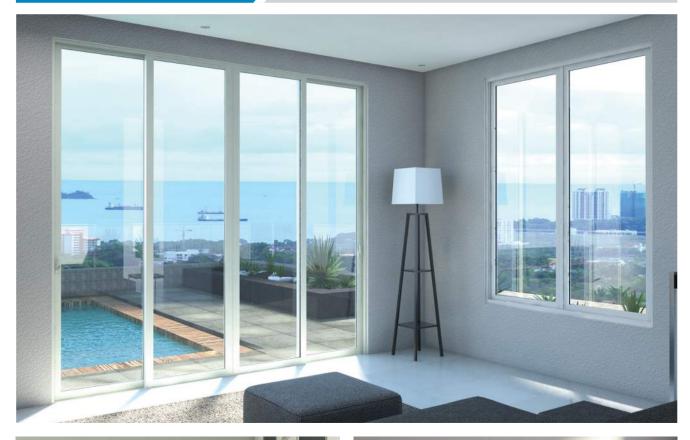
#### **Glass Installation**



After the sash installation and finishing, the glass fits precisely onto the frame

## NEXSTA70

NE\XSTA







Subtly inspired by the resolutely creation of modern architectural and lifestyle, NEXSTA defines an outstanding quality in the entire range

The complete series of NEXSTA superior product variants are gradually improved and advanced from the previous series that asserts the functional needs of having the most comfortable living space

Both product categories obtain higher standard as compared to others. A sense of well-being is now within reach. NEXSTA reveals the quintessence of style and performance above all else

#### **Variation**

#### [Frame Depth 70 mm]

- · Sliding 2 and 4 Leaves, 2 Tracks
- Fixed
- Fixed R-Type
- Top Hung
- · Single and Double Casement
- Aluminium Louver
- · Bovenlicht Square and Round Type
- Butt Hinged door A Type (Single and Double Swing) Inswing and Outswing

#### [Frame Depth 105 mm]

· Sliding 3 and 6 Leaves, 3 Tracks

#### **VALUE PRODUCTS**

#### NEXSTA70LS

#### **Variation**

#### [Frame Depth 70 mm]

- Sliding 2 and 4 Leaves, 2 Tracks
- (D and SB Type) [H ≤ 3000 mm]
   Top Hung LS Type with Butt Hinge [H ≤ 3000 mm]
- · Single and Double Casement LS Type with Butt Hinge
- [H ≤ 3000 mm]
   Butt Hinged Door B Type (Single and Double Swing) Inswing Type and Outswing Type

#### [Frame Depth 105 mm]

• Sliding 3 and 6 Leaves, 3 Tracks (D & SB Type) [H ≤ 2700 mm]



#### NEXSTA100LS

#### **Variation**

#### [Frame Depth 100 mm]

• Sliding 2 and 4 Leaves, 2 Tracks (FA and FB Type) [H ≤ 3000 mm] for Condominium and [H ≤ 3500 mm] for House

#### [Frame Depth 150 mm]

· Sliding 3 and 6 Leaves, 3 Tracks (FA and FB Type) [h  $\leq$  3000 mm] for Condominium and [h  $\leq$  3500 mm] for House



## NEXSTA70FDT

#### **Variation**

#### [Frame Depth 70 mm]

 Folding Door Terrace Type (High-Strength Type) [H ≤ 3000 mm] for Condominium and [H ≤ 3500 mm] for House



## NEXSTA70VD

#### **Variation**

#### [Frame Depth 70 mm]

· Ventilation Door

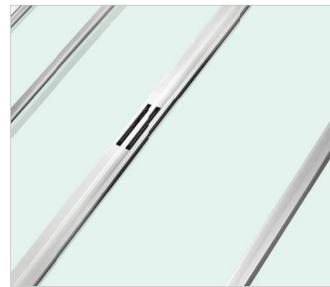


#### **NEXSTA70 & NEXSTA70LS**

#### **NEXSTA100LS**

With easy and smooth operation, this flush handle perfectly match with flat design







STRUCTURAL (WIND LOAD)

1600 Pa Deflection L/125 and L/175



WATER TIGHTNESS 250 - 350 Pa



INFILTRATION Grade A-4(JIS)



SOUND INSULATION T-1 (-25 dB) (JIS) T-2 (-30 dB) (JIS)\* Rw 24 ~ 30 (ISO)



**Variation** 

Sliding 2 Leaves



Single Sliding

2 Tracks for 2 and 4 Leaves NEXSTA70 and 70LS NEXSTA100LS



Two Ways Single Sliding

Sliding 3 Leaves



3 Tracks for 3 and 6 Leaves NEXSTA70 and 70LS NEXSTA100LS

Sliding 6 Leaves



#### **NEXSTA70**

Frame Depth 70 mm





C Type 45 mm



#### **NEXSTA70** and 70LS

Frame Depth 70 mm Large Size Sliding





#### **NEXSTA100LS**

Frame Depth 100 mm Large Size Sliding





\* High Sound Insulation Type

#### **Standard Parts**

#### · Crescent with Lock (70 and 70LS)



#### · Flush Handle Lock (100LS)



#### **Optional Parts**

· Crescent with Key



· Luxury Crescent with Lock



· Crescent with False **Locking Prevention** 



· Flush Handle



· Flush Handle Lock with Key



· Large Handle Lock



Luxury Large Handle Lock



Support Lock



· Large Handle

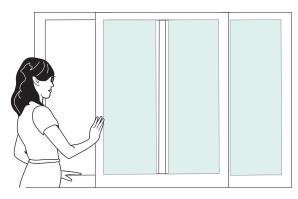


· Support Large Handle and Support Flush Handle



\* DG & YK : Black YW: White YS: Silver

#### **Sliding Window**



When using sliding window, there will be no danger of panels flapping by strong wind. Efficient ventilation is also made possible by opening the window panels. No space required in the structure since the insect screen can be installed on the window frame

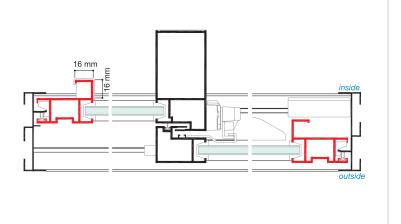
#### **Operability**

#### Profile Handle (Standard) NEXSTA70 and 70LS

The overall length is L-shape that considered to be as the hand - holder (B, C, SA, D and SB Type). Groove shape is also considered as the hand-holder (C,D, and SB Type)







#### **Support Handle**

**Inside Handle** 

Support handle is an optional item to open the window with less force. By tilting the handle, the roller kicks the frame and you could easily and smoothly open it with no fuss

#### Support Flush Handle (Option)

Small handle (but wide enough for easy grasp) to consider blind use inside the room





handle

Flush Handle (Option)

Enhance the operation by turning the

flush handle at the outside to ease

open-close operation as optional

#### Support Large Handle (Option)

Easy to grasp



Handle position upon opening the door



Normal Position

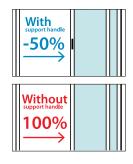
#### Large Handle (Option)

Easy operation with large handle





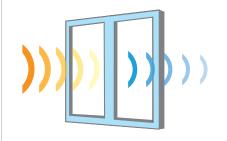
#### **Opening Force Comparison**



#### Relief

#### **High Sound Insulation Type**

With high-insulation parts (weather strip, wind barrier, cap) and with 8 mm single glass, Sliding C, SB, d, FA and FB type able to reduce 30 dB (JIS T-2 grade)



#### Safety

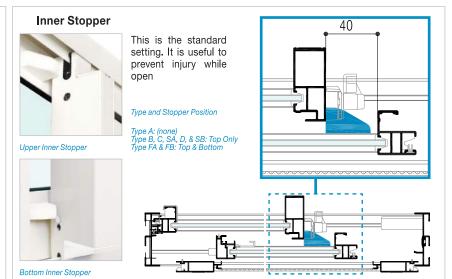


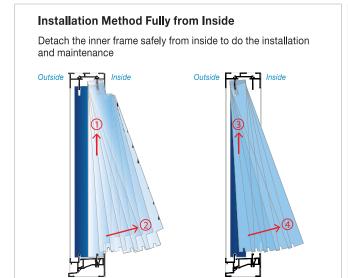
This is the standard setting. It will prevent any harm that might occur

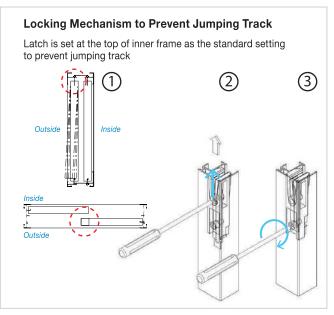
Inside upper cap



Outside bottom cap







#### Security



With this setting the function of lock will work appropriately

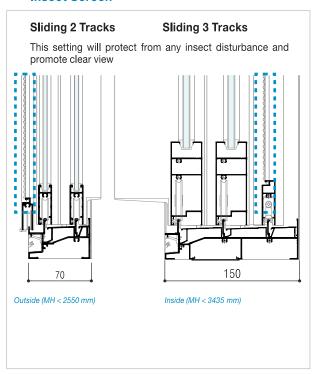


#### **Support Lock (Option)**



Improved the security points by setting double lock system: Crescent and support lock

#### Insect Screen



#### Large Opening and Wider View

To obtain the wide opening window, size limitation can be solved with NEXSTA sliding type



#### **NEXSTA70LS and NEXSTA100LS**

#### **HOUSE**

Embracing the positive vibe of vitality. Capture the airy feeling and evokes a sunny day with a light breeze it's all there, thanks to the element of 6 leaves variants





Max Size (70LS): W 6000 mm x H 3000 mm and (100LS): W 6000 mm x H 3500 mm

#### CONDOMINIUM

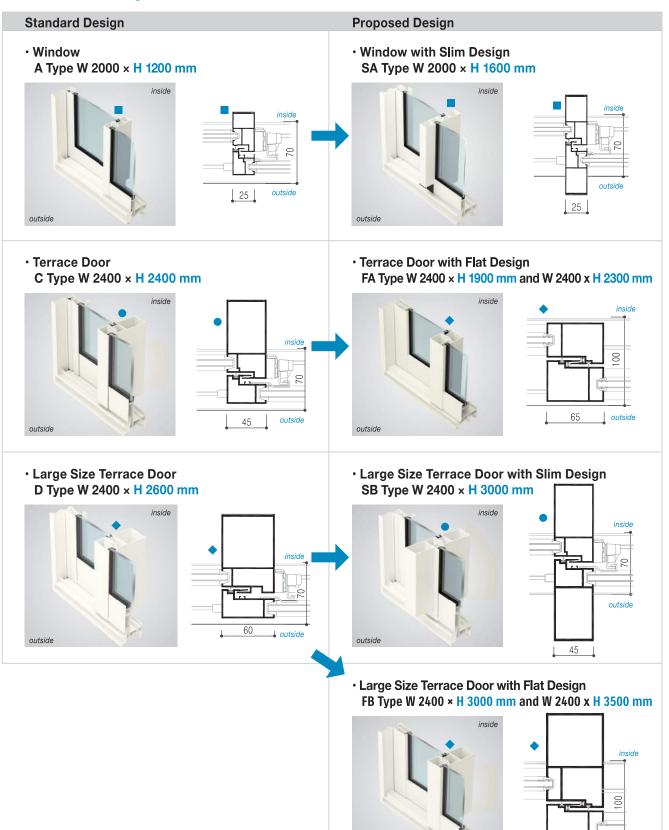
Zesty freshness of radiant view. It's the perfect illustration of masterly stroke of elegance that stands apart thanks to 4 leaves variants. Discover a new horizon by altering your point of view





Max size (70LS): W 4800 mm x H 3000 mm and (100LS): W 4800 mm x H 3000mm

#### Considerable Design



Flat design: aesthetically pleasing and seamlessly adjacent with the wall Slim design: sublimely lean and more sturdy

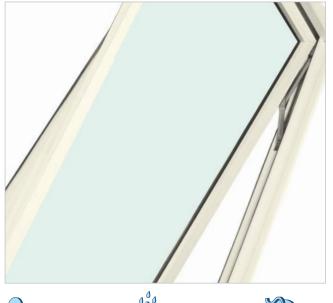
outside

65

#### **NEXSTA70**

#### **NEXSTA70LS**

Upon installation in the appropriate manner, Top Hung can provide natural light, good ventilation and protect your home against moisture without compromising privacy







STRUCTURAL (WIND LOAD) 1600 pa Deflection L/125 and L/175



WATER TIGHTNESS



AIR INFILTRATION Grade A-4(JIS)



SOUND INSULATION T-1 (-25 dB) (JIS) T-2 (-30 dB) (JIS) Rw 24 ~ 30 (ISO)



DOUBLE GLAZING























#### **Optional Parts**

Luxury Multipoint Lock Handle B & LS Type Luxury Cam Latch Handle A & B Type \*YW \*YW

Luxury Multipoint Lock Handle with Key B & LS Type Safety Friction Stay A & B Type



\* DG & YK : Black YW: White YS: Silver

#### **Safety and Security**

#### Luxury Multipoint Lock Handle with Key (Option)

Provide the handle with keys as the most preferred way in condominium concerning security matter





Available 8 Types of keys

#### **Operability**

#### Handle

The window panes can be closed perfectly for your safety





Multipoint Lock Handle [70: B Type and 70LS: LS Type]

Cam Latch Handle [70: A and B Type]

The above handle is also available for Casement

#### Safety

#### **Arm Stopper**

When the window is open wide, the stopper is set up to prevent the window flapping by strong wind



#### **Friction Stay**

Friction stay is set standard for safety



#### 6 Step Arm Stopper A & B Type (Option)

**Design** 

**Available Handle Variation** 

Luxury Multipoint Lock Handle

Luxury Cam Latch Handle

Multipoint Lock Handle

Cam Latch Handle

Enable to adjust the opening angle until 6 levels to control the air flowing

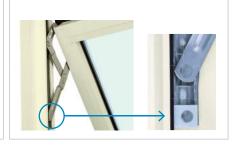


#### Safety Friction Stay (Option)

This type from safety features is to prevent falling

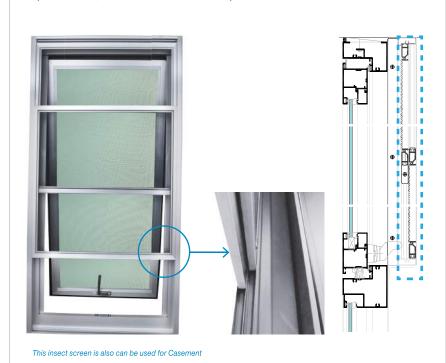
Flat Design

The glass is flat aligned with front side of window



#### **Double Hung Insect Screen**

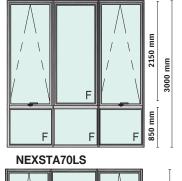
Possible to retrofit with Double Hung Insect Screen. To get the air ventilation and insect prevention as well, open the window, close the bottom insect screen leaf possible to retrofit direct to wall or at the sash frame

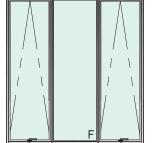


#### **Large Opening**

Composite window using NEXSTA70 needs transom which can be proposed to NEXSTA70LS (without transom) with full height and wider view

#### **NEXSTA70**





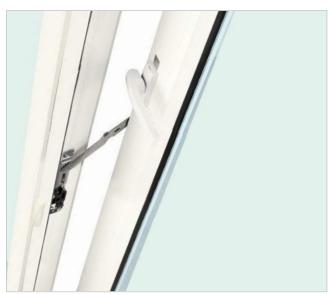
ap.

#### **NEXSTA70**

#### **NEXSTA70LS**

Upon installation in the appropriate manner, Casement can provide natural light, good ventilation and protect your home against moisture without compromising privacy











WATER TIGHTNESS

350 Pa



AIR INFILTRATION Grade A-4(JIS)



SOUND INSULATION

T-1 (-25 dB) (JIS) T-2 (-30 dB) (JIS) Rw 24 ~ 30 (ISO)



DOUBLE GLAZING

1600 Pa Deflection L/125 and L/175



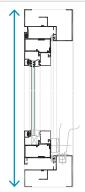




#### Design



Clear Design
Clear design with no
muntin for Double
Casement



## Flat Design The glass is flat aligned with

front side of window frame

#### Safety





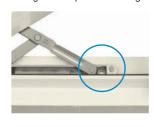
Enables the panel to be opened to  $90^{\rm o},$  cleaning the glass from indoor can be done easily and safely





#### Safety Friction Stay

Friction Stay to prevent frame falling as an optional setting

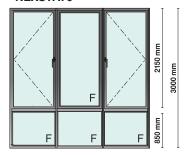




#### Large Opening

Composite window using NEXSTA70 needs transom which can be proposed to NEXSTA70LS (without transom) with full height and wider view

#### **NEXSTA70**



#### **NEXSTA70LS**



3000 mm

## **BUTT HINGED DOOR**

#### **NEXSTA70**

#### **NEXSTA70LS**

You can always count on this product for its high performance and double glazing that brings positive impact as it is environmental-friendly







STRUCTURAL (WIND LOAD)

1600 Pa
Deflection
L/125 and L/175



WATER TIGHTNESS 350 Pa



AIR INFILTRATION ( Grade A-4(JIS)



SOUND INSULATION



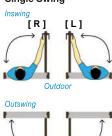
DOUBLE GLAZING

#### **Variation**

Single Swing NEXSTA70 NEXSTA70LS



Single Swing



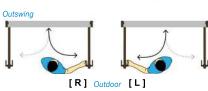
Outswing

[R] Outdoor [L]

#### Double Swing NEXSTA70 NEXSTA70LS



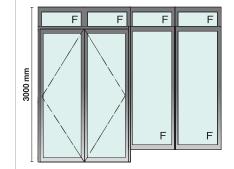
# Inswing [R] [L] Outdoor



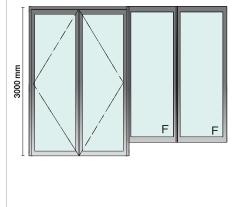
#### Large Opening

Composite window with NEXSTA70 (needs transom) can be proposed to NEXSTA70LS (without transom) with full height and wider view

#### **Standard Combination**



#### Large Size



## **Standard Parts** Lever Handle Lock



**Butt Hinge [Aluminium]** 

(Inside) Thumb Turn Thumb Turn Cylinder Key (Outside)

# Flush Bolt Double Swing Door



Safety Cap

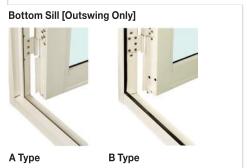






\*DG, YW, bottom cap

**Optional Parts** Sub Lock \*YS, inside **Door Closer** \*YS, inside

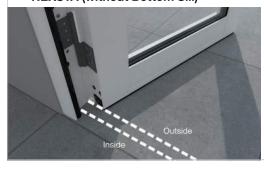


\* DG & YK : Black YW: White YS: Silver

#### **Reliable Performance**

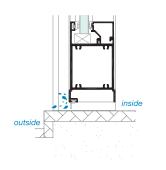
\*DG, YW, inside

#### **NEXSTA** (without Bottom Sill)



\*DG, YW, outside

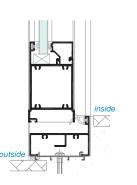
Have performance which benefits you from insect and dust prevention



**NEXSTA** (with Bottom Sill)



Higher performance benefits such as water tightness, air infiltration, sound insulation, prevent insect and dust



Reduce the noise 25 dB (T-1) or 30 dB (T-2)







#### **NEXSTA70FDT**

## **Create Sense of Wide Opening by Unifying of Indoor and Outdoor**



















#### Large Opening and Wider View

#### HOUSE

#### **Capture The Airy Feeling**

Because your house deserves something immaculate. Discover the spacious and airy feel based on the unify of indoor and outdoor. Feel free to unwind and chill afterwards



W 6000 mm is maximum size for 6 leaves



5 Leaves [4L1R]

#### Condominium

#### **Command The Best View**

The pleasure of amazingly breathtaking view from the top is yours. Enjoy the fantastic benefits from your personal spot, anytime, right here

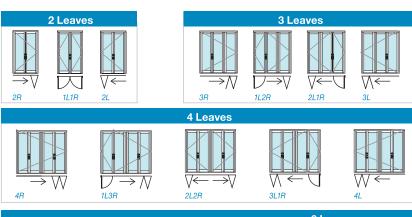


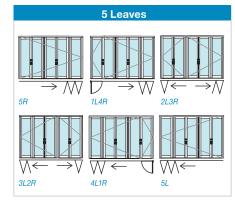


4 Leaves [2L2R]

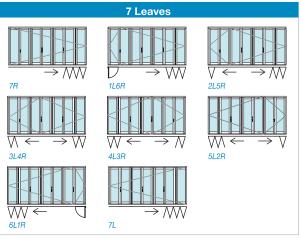
## **FOLDING DOOR TERRACE TYPE**

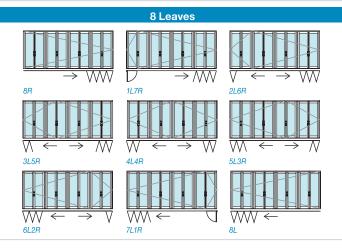
#### **Leaves and Opening Variation (Outside View)**

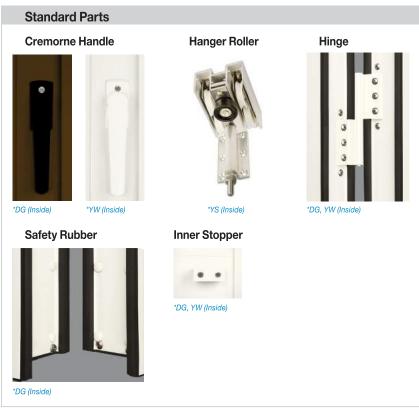




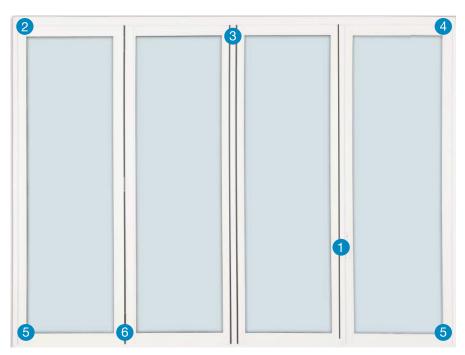










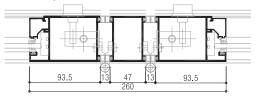


#### **Performance and Workability**

#### **High-Strength Inner Frame Setting**

Support large opening, support anti typhoon strength



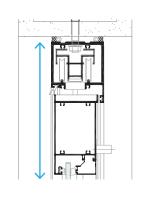


#### **Design**



#### **Flat Design Frame**



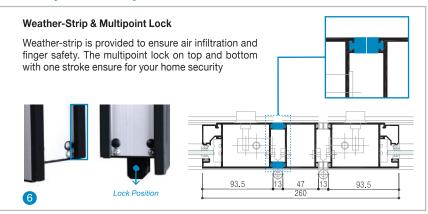


#### Hanger Roller

Ensure the smoothness and durable against heavy duty



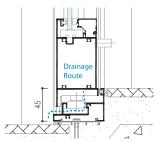
#### **Safety and Security**



#### Weep Hole

It will not be soaking wet and block the drainage thanks to weep hole. The standard Weep Hole is located at the far left and far right. The additional one is located at the center position depends on the whole width





#### **Product Characteristic**

Glass Groove	18 mm	Leaves Variation			
Glass Groove	26 mm	Intermediate rail available			
Leaf Weight	Maximum	Maximum 90 Kg [1pcs door Leaf]			

#### **Size Limitation (Per 1 Pcs Door Leaf)**

<850 Pa>	<1600 Pa>		
Deflection ≤ L/125	Deflection ≤ L/125		
[DW] 1000 mm x [dh ] 3200 mm [DW] 800 mm x [dh ] 3500 mm	[DW] 1000 mm x [dh ] 2700 mm [DW] 700 mm x [dh ] 3000 mm		
[High Strength Type]	[High Strength Type]		

\*) In case of total W > 6000 mm, specification may not meet above description

#### **NEXSTA70VD**

## **When the Nature Comes Through Your Door**









WATER TIGHTNESS 50 Pa

**Standard Parts** 

Lever Handle with Lock



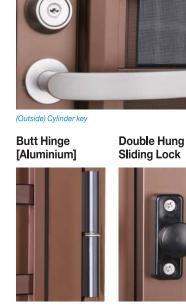


OPEN-CLOSE TEST

JIS A 1550 100.000 Cycles











#### Environmental Friendly Design

Ventilation door is originally design to adopt the Green Building Concept such as Energy Saving by letting the air fresh, enable to maximize the usage of natural lighting and many other points & benefits



Double Hung windows are mounted inside. Allowing ventilation to get fresh air while the door is closed



- · Available 3 locking positions
- In case of none of chosen position, it will automatically lock into closed position

#### Safety & Security

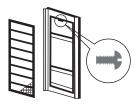
Prevent damage against strong wind, crime at night and insect disturbance



Put hand under the catch & push along the track while pulling the knob

#### Easy Maintenance and Operability

Open the sliding pane, release screw in the center of upper frame from inside, pulling grille upward. For installing, do the procedure in the opposite way



#### Product Charasteristic

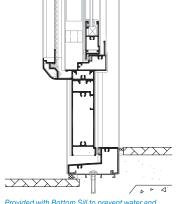
U	Usage Glass		Single Glass 5 mm
S	Min	W 60	0 mm × h 2000 mm
Z E	Max	W 90	0 mm × h 2200 mm

#### Reliable Performance



Performance is secured by the Bottom Sill to prevent water and dust leak inside

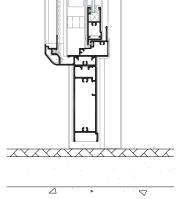




Provided with Bottom Sill to prevent water and dust leak inside

#### Without Bottom Sill

Water and dust can break in easily



Without Bottom Sill

**Fixed R-Type Fixed** 

Fixed Window suits the most discerning taste. All it takes is your imagination and brings them alive with Square, Round-shaped or European style decorative window. The Fixed type has all the beneficial features below whilst the Fixed R-Type boosts its water tightness benefits







STRUCTURAL (WIND LOAD) 1600 Pa



WATER TIGHTNESS



AIR INFILTRATION Grade A-4(JIS)

**Transom** 

Inside

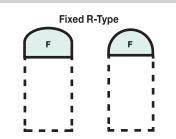


SOUND INSULATION T-1 (-25 dB) (JIS) T-2 (-30 dB) (JIS) Rw 24 ~ 30 (ISO)



DOUBLE GLAZING







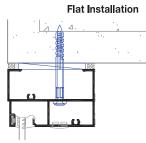


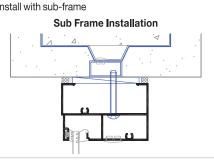
Joint Frame Fixed R-Type Inside

#### Design

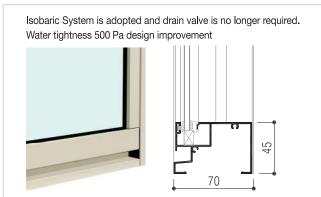
Flat Installation and Sub Frame Installation are when the window is installed flush with exterior wall or install with sub-frame



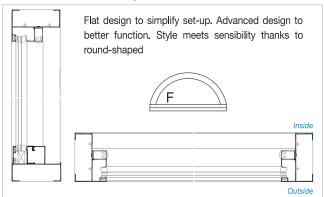




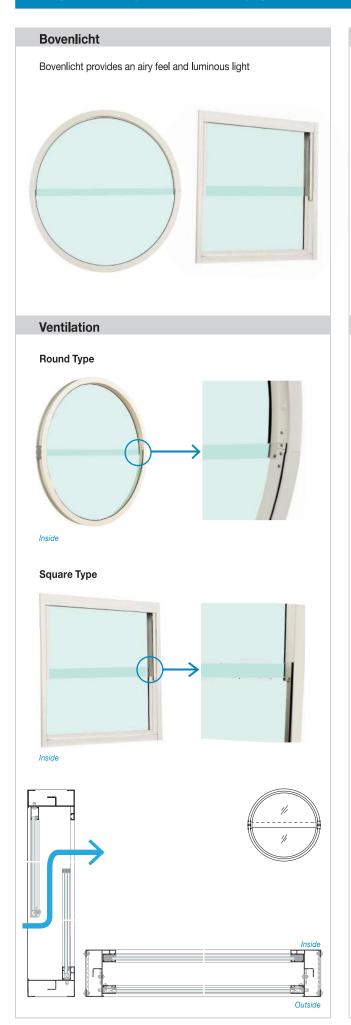
#### Relief

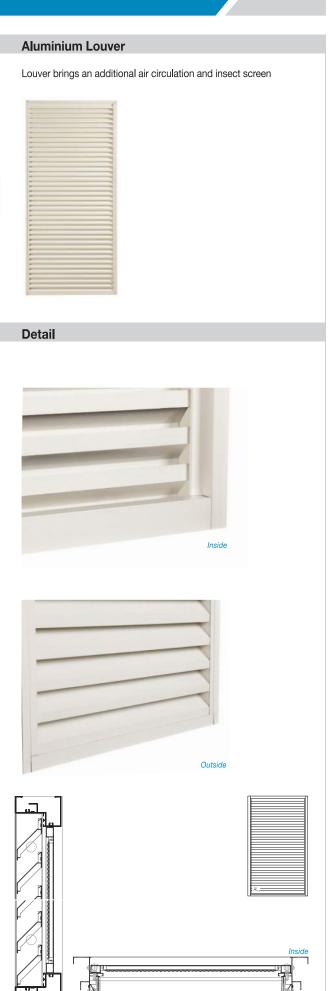


#### Flat & Round Design

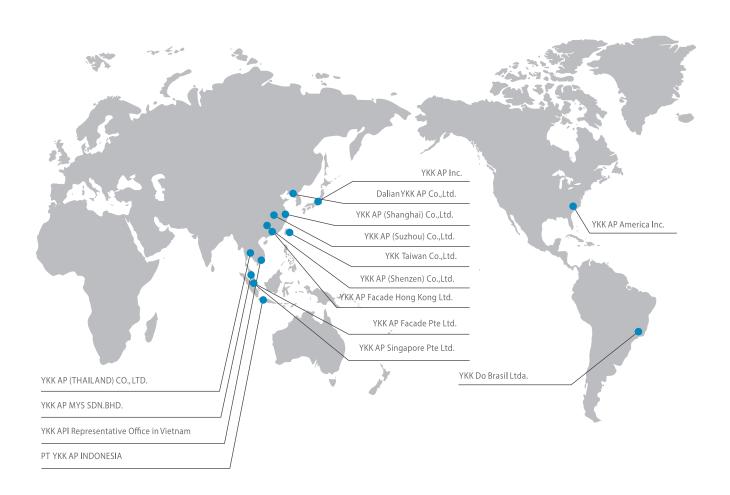


## **BOVENLICHT AND LOUVER**





## YKK AP GLOBAL NETWORK





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